

Work Order ID 61980

September 14, 2010 9:11:02 AM



Page 1

Item ID: D350-561-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Cargo Mirror Assembly

Start Date: 9/14/10 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-561

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-143 CHG003

Solosly

Pho →
Hof BG 10-9-14
②

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ok/ruse ②

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solosly

②

Dart Aerospace Ltd

W/O: 61980		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/2/14 #	2 100	Perm. Change up Date header box to Rev D.	<i>[Signature]</i>	10.09.14			S 10/09/14	

Part No: D350-561-143 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61980

September 14, 2010 9:11:02 AM

Page 2

Item ID: D350-561-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Cargo Mirror Assembly

Start Date: 9/14/10 Start Qty: 2.00

Cust Item ID:

Required Date: 9/14/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-143

Reuc
1.

10/14/14

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/09/14

PP 10-9-14

Picklist Print

September 14, 2010 9:10:59 AM

Page 1

Work Order ID: 61980

Parent Item: D350-561-143

Parent Item Name: Dual Cargo Mirror Assembly

Start Date: 9/14/10

Required Date: 9/14/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev
B 10.02.16 per ecn 10-523 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-561-045

Manufactured

No

105

Each

1.0000

1

2



Dual Mirror Accessory kit

467602

(Both @ Rev D)

Location

Loc Qty

Loc Code

FG041

1

60413

1

105

Each

1.0000

1

2

D350-561-141

Manufactured

No



Single Cargo Mirror Assembly

467993

(Both @ Rev D)

Location

Loc Qty

Loc Code

FG

1

60414

1

B 61897 10/1/14

B 61898 B 61899 10/9/14

9-14

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Part Number	Description
X	1				D350-561-041	SINGLE MIRROR INSTALLATION
	X				D350-561-043	DUAL MIRROR INSTALLATION
	1	X		1	D350-561-045	MIRROR KIT
			X	1	D350-561-141	SINGLE MIRROR INSTALLATION
				X	D350-561-143	DUAL MIRROR INSTALLATION
1		1	1		D2011-101	Mirror
1					D2012-101	Arm
1					D2012-103	Arm
1			1		D2012-105	Arm
2			1		D2012-107	Clevis
1					D2012-109	Bracket
1			1		D2012-111	Bracket
4		2			D2012-113	Clamp
1			1		D2012-115	Bracket
4			2		D2022-101	Spacer
4					D2856-100-325	Abrasion Strip
1*		1*	1*		D3014-1	Locknut
			1		D3629-1	Bracket
			1		D3635-1	Gasket
		2			D3635-3	Gasket
			1		D3646-1	Arm
			1		D3646-3	Arm
			2		D4070-041	Clamp
2		2	3		AN3-4A	Bolt
2			3		AN3-5A	Bolt
1			1		AN3-6A	Bolt
2			1		AN4-10A	Bolt
3			3		AN4-5A	Bolt
14		4	8		AN960JD10	Washer
9		2	8		AN960JD416	Washer
1*		1*	1*		AN960JD416L	Washer
5		2	4		MS21042L3	Nut (or MS21042-3)
5			4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR